

EPOXYN PRODUCTS L.L.C.

Standard Operating Procedure

Epoxy Dimensional Specifications

Work Surfaces

Length ¹	Nominal +/- 0.0625"	(+/- 1/16")
Width with Loose Curb	Nominal +/- 0.0625"	(+/- 1/16")
Width as Island ²	Nominal +/- 0.03125"	(+/- 1/32")
Width as AUX ²	Nominal +/- 0.03125"	(+/- 1/32")
Thickness ²	Nominal +/- 0.03125"	(+/- 1/32")
Flatness	Maximum 0.03125" (1/32") per linear foot of length or width	

Back Splash or Curb

Length ¹	Nominal +/- 0.0625"	(+/- 1/16")
Width/Height ¹	Nominal +/- 0.0625"	(+/- 1/16")
Thickness	Nominal +/- 0.03125"	(+/- 1/32")

Location of Modifications¹	Nominal +/- 0.125"	(+/- 1/8")
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Uncovered Cut Outs¹	Nominal +/- 0.0625"	(+/- 1/16")
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Covered Cut Outs¹	Nominal +/- 0.25"	(+/- 1/4")
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Actual Thickness²

	MINIMUM	NOMINAL	MAXIMUM	
Flat, Marine Edge, AUX				
0.25"	0.188	0.219	0.250	(+/- 0.031")
0.375"	0.313	0.344	0.375	(+/- 0.031")
0.50"	0.438	0.469	0.500	(+/- 0.031")
0.75"	0.688	0.719	0.750	(+/- 0.031")
1.00"	0.938	0.969	1.000	(+/- 0.031")
1.25"	1.188	1.219	1.250	(+/- 0.031")

Fume Hoods

1.00"	0.869	0.969	1.069	(+/- 0.100")
1.25"	1.119	1.219	1.319	(+/- 0.100")

- Notes:
1. Tolerance is equal to SEFA 3/1996
 2. Tolerance is less than SEFA 3/1996 and based on Epoxy internal specification
 3. All dimensions at Room Temperature